

# 催化剂 F型



## 包装

30700060  
30700200  
30700501

催化剂 F型 60 ml  
催化剂 F型 200 ml  
催化剂 F型 1 L

## 用于缩短WEICONLOCK厌氧胶的固化时间

WEICONLOCK 催化剂F进行涂胶前的预处理，能够大大缩短固化时间。针对惰性材质、低温环境（10°C及以下）以及较大的粘接缝隙，也建议使用该产品。遇到非金属材料时，只有使用催化剂F，才能实现固化。

## 技术参数

颜色	绿色
依据 Brookfield 在温度+25°C时的粘度	1 - 2 mPa·s

## 表面预处理

为了达到最佳效果，涂胶表面需保持清洁、干燥。可使用 WEICON 表面清洁剂进行清洁（有必要的话可以对部件表面做粗糙处理）。该系列产品也可用于不完全清洁的部件，如新采购的螺栓（螺栓上还带有油渍）。但需注意：涂胶表面越干净，效果就越好。

## 操作

将WEICONLOCK催化剂F单侧喷涂（喷剂款）或涂抹（液态瓶装）于待粘接的物体表面。若粘接缝隙较大或待粘接物体表面呈粗糙、多孔状，则需双侧使用催化剂。在室温环境下（+20°C），使用该产品后需等待约2分钟让其挥发。

使用催化剂后，需在短时间内将部件进行粘接。请避免物体表面在粘接前再度遇到污染。勿将液态状的催化剂与胶水进行混合。

## 储藏

原装密封的催化剂F在室温环境下能至少储存24个月。请务必让产品远离热源并避免阳光直射。

## 安全与健康

使用WEICON产品时，需注意产品的物理性、安全性、毒性、生态性的详细参数以及我们EG材料安全数据表（[www.weicon.com](http://www.weicon.com)）的具体信息。

## 提示

本资料中列出的所有产品，其参数和建议是在实验室的测试结果及经验总结，不得被视为对产品特性的保证。由于每一个用的实际应用情况并不在我们的认知、控制及责任范围内，我们对这些信息并不承担任何义务。我们保证我们的产品符合并遵守我们销售条款中承诺的高品质、无瑕疵的要求。我们建议用户通过自行试验来论证其希望选用的产品是否完全符合预期。因用户未遵照指定的操作方法使用产品而造成损失的情况，用户将独自承担全部责任。

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# Activator F



## Safety and health

When using WEICON products, the physical, safety technical, toxicological and ecological data and regulations in our EC safety data sheets ([www.weicon.com](http://www.weicon.com)) must be observed.

## Available sizes:

30700060	Activator F 60 ml
30700200	Activator F 200 ml
30700501	Activator F 1 L

## to shorten the curing time for WEICONLOCK

The cure time can considerably be reduced by pretreatment with WEICONLOCK Activator F, which is recommended for all passive surfaces and which is indispensable at low ambient temperatures (+10°C/+50°F and below) and for large gaps. On nonmetallic surfaces, WEICONLOCK is made effective by using the activator.

## Technical Data

Viscosity at 25°C (+77°F) according to Brookfield 1 - 2 mPa·s

## Surface pre-treatment

In general, WEICONLOCK does not require special pre-treatment as slightly oily surfaces (e.g. on as received parts) will be tolerated. However, best results will be achieved on cleaned, degreased parts (use WEICON Surface Cleaner). If required, the parts should be slightly roughened.

## Processing

Spray WEICONLOCK Activator F on one of the cleaned surfaces of the parts to be bonded. If you use the Activator F in liquid form, use a brush to apply the product. With bigger bonding gaps and/or porous or rough materials, the Activator F must be applied on both surfaces. Let it evaporate for approx. 2 minutes at room temperature (+20°C).

After activating, the parts should be bonded quickly. Renewed contamination of the surface prior to bonding should be avoided. Do not mix activator and adhes

## Storage

Activator F can be stored in the unopened original container for at least 24 months at room temperature. Keep away from heat sources and direct sunlight.

## Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

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